

NEW COMPOSITE BASED ON $Tb_{2-x}Y_xNi_{7-y}Mg_y$ AND $Tb_{1-x}Y_xNi_{5-y}Mg_y$ PHASES
WITH HYDROGEN SORPTION PROPERTIES

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Systematic studies of the $R_2Ni_{7-x}Mx$ solid solutions often showed the presence of two polymorphs in alloys. Both these phases mainly dissolve Mg or some *p*-elements approximately in equal quantities. The room-temperature modification α - Tb_2Ni_7 crystallizes in the hexagonal Ce_2Ni_7 -type; the high-temperature phase β - Tb_2Ni_7 belongs to the rhombohedral Gd_2Ni_7 -type. The hydrogen sorption properties are inherent to these phases.

A sample with the nominal composition $Tb_{1.5}Y_{0.5}Ni_{6.5}Mg_{0.5}$ was synthesized by arc melting of a pressed pellet containing a mixture of pure metals (5 wt. % excess of Mg). The alloy was remelted several times for better homogenization and annealed at 673 K for two months. X-ray phase analysis showed that the sample consisted of three phases with similar crystal structures: α - $Tb_{2-x}Y_xNi_{7-y}Mg_y$ (space group $P6_3/mmc$, $a = 4.9579(4)$ Å, $c = 24.156(5)$ Å, $V = 514.2(1)$ Å³), β - $Tb_{2-x}Y_xNi_{7-y}Mg_y$ (space group $R-3m$, $a = 4.9505(8)$ Å, $c = 36.241(6)$ Å, $V = 769.2(2)$ Å³) and $Tb_{1-x}Y_xNi_{5-y}Mg_y$ (space group $P6/mmm$, $a = 4.8839(6)$ Å, $c = 3.9473(6)$ Å, $V = 81.54(2)$ Å³). A solid solution with a stoichiometry of 1:5 crystallizes in the $CaCu_5$ structure, which is related to the Ce_2Ni_7 - and Gd_2Ni_7 -types. Energy dispersive X-ray spectroscopy (Tescan VEGA3 LMU microscope, EDX-analyzer with X-Max^N20 detector) confirmed the formation of these phases (Fig.). Electrochemical hydrogenation of the studied alloy was carried out in Swagelok-type battery prototype. The $Tb_{1.5}Y_{0.5}Ni_{6.5}Mg_{0.5}$ sample demonstrated a good reversible hydrogen sorption ability as a negative electrode in the battery. We also observed the corrosion stability of the electrode in the alkaline medium of the electrolyte (6M KOH solution).

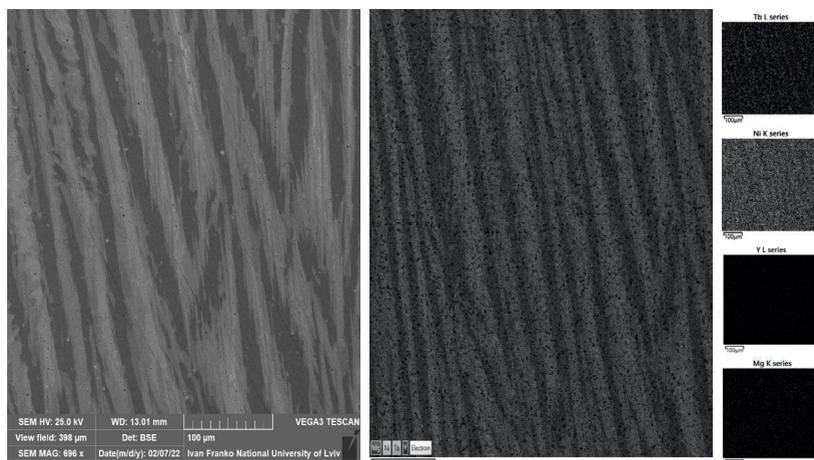


Figure. SEM-image (BSE-mode) (left) and elemental mapping (right) of the $Tb_{1.5}Y_{0.5}Ni_{6.5}Mg_{0.5}$ alloy. Integral composition – $Tb_{14.9}Y_{3.7}Ni_{76.5}Mg_{4.9}$, dark phase – $Tb_{12.5}Y_{3.2}Ni_{81.0}Mg_{3.3}$, light phase – $Tb_{15.6}Y_{4.1}Ni_{74.5}Mg_{3.8}$

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